

Function

Thermostatic expansion valves are used to regulate and cut-off the fl ow of the heat transfer fl uid that circulates inside air-conditioning system terminals (radiators, fan coils, etc.).

Thermostat control devices are used in combination with the thermostatic expansion valves to automatically regulate ambient temperature wherever they are installed, keeping the temperature at a preset value. This avoids the needless wasting of heat and provides a considerable saving of energy. On all thermostatable valves in our "hydrothermal system" range, our thermostatic controls can be installed, from a first manual operation condition to automatic operation.

To do this, simply replace the thermostatically controlled control knob with one of our control thermostats, the operations to be performed are simple and detailed, in detail in the "Installation" section of the thermostat.









Product range

DOUBLE ANGLE THERMOSTATIC VALVES - COPPER, MULTI-LAYER, P	OLYETHYLENE PIPE		
Article	Туре	Pipe fitting	Radiator
1141	Double angled	M 24x1,5	G 1/2"- G 3/8"
DOUBLE ANGLE THERMOSTATIC VALVES - IRON PIPE			
Article	Туре	Pipe fitting and Radi	ator
1142	Double angled	G 3/8" - G1/2"	
DOUBLE ANGLE LOCKSHIELD - COPPER, MULTI-LAYER, POLYETHYLE	NE PIPE		
Article	Туре	Pipe fitting	Radiator
1144	Double angled	M 24x1,5	G1/2" - G 3/8"
DOUBLE ANGLE LOCKSHIELD – IRON PIPE			
Article	Туре	Pipe fitting and Radi	ator
1145	Double angled	G 3/8" - G1/2"	
THERMOSTAT CONTROL DEVICE			
Article		Code	Connection
1100		821100AC20	M28x1,5

Matching fittings

For heating systems with copper, polyethylene or multi-layer polyethylene pipes, use the following fi ttings to connect ICMA thermostatic expansion valves to the heating system:

Technical specifications

Performance

i chiofilianee		Hacchiado
Fluids used:	Acqua e soluzioni glicolate	Body, cap ar
Maximum percentage of glycol:	50%	
Maximum operating pressure:	10 Bar	Large screw
Maximum differential pressure:	1 Bar (with con	Spring and c
	trol device mounted)	Liquid sealin
Temperature of heat transfer fluid:	5 ÷ 120°C	Control kno
Valve obturator travel:	3,5 mm	
Connection with thermostat control devices:	M 28 x 1,5	1

Materials

and socket union:

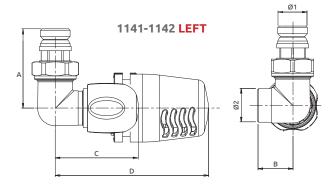
N: obturator control rod: ings: ob:

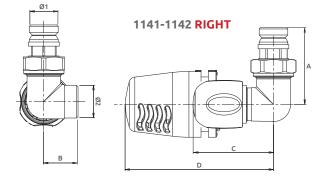
CW617N Brass - UNI 12165 -Nickel-plated Brass CW617N - UNI 12164 Stainless steel Peroxy EPDM RAL 9010 ABS White



I Dimensions and part numbers

Thermostatic valves double angle

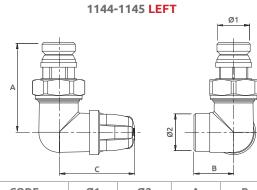




CODE	Ø1	Ø2	Α	В	С	D
821141AC <mark>S</mark> 06	G3/8"	M24x1,5	56	25	59	103
821141AD <mark>S</mark> 06	G1/2"	M24x1,5	56	25	59	103
821142AC <mark>S</mark> 06	G3/8"	G1/2"	56	25	59	103
821142AD <mark>S</mark> 06	G1/2"	G1/2"	56	25	59	103

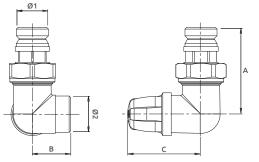
CODE	Ø1	Ø2	А	В	С	D
821141ACD06	G3/8"	M24x1,5	56	25	59	103
821141ADD06	G1/2"	M24x1,5	56	25	59	103
821142ACD06	G3/8"	G1/2"	56	25	59	103
821142ADD06	G1/2"	G1/2"	56	25	59	103

Lockshields double angle



CODE	Ø1	Ø2	Α	В	С
821144AC <mark>S</mark> 06	G3/8"	M24x1,5	57	25	48
821144AD <mark>S</mark> 06	G1/2"	M24x1,5	57	25	48
821145AC <mark>S</mark> 06	G3/8"	G1/2"	57	25	48
821145AD <mark>S</mark> 06	G1/2"	G1/2"	57	25	48

1144-1145 RIGHT



CODE	Ø1	Ø2	А	В	С
821144ACD06	G3/8"	M24x1,5	57	25	48
821144ADD06	G1/2"	M24x1,5	57	25	48
821145ACD06	G3/8"	G1/2"	57	25	48
821145ADD06	G1/2"	G1/2"	57	25	48

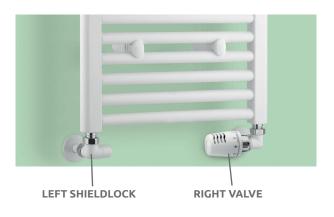


Double angle thermostatic valves and lockshields

In order to help in left or right version choice of our double angle valves and lockshield, please follow examples below with specific notes:

HYDROTHERMAL SYSTEM INSTALLATION EXAMPLE





Thermostatic control device

Thermostat control devices are used to regulate ambient temperatures automatically wherever they are installed so that the temperature is kept at a preset value.

Residential and working environments often contain other sources of heat, such as electrical appliances, stove-top cookers, computers, servers, and simple sunlight. Combined with the heating system, these additional heat sources cause a needless, uncontrolled increase in ambient temperature and the wasting of heat. Thermostat control devices detect variations in ambient temperature in the environments in which they are installed making it possible to keep the heat supplied by the heating system at optimal temperatures and to provide a considerable saving of energy. The ICMA, 1100, thermostat control device can be installed on all thermostatic expansion valves of this line. ICMA valves are supplied with the current manual control knob (for manual operation). The valves can be converted into thermostatic valves that function completely automatically by installing a thermostat control device. To install the thermostat control device, simply remove the thermostatic expansion valve control knob and replace it with the 1100 thermostat control device.



This is done with just a few easy operations. These are described in detail in the paragraph "Thermostat Control Device Installation and Regulation'

Adjustment scale

Adjustment Scale: ♣÷ 5 Temperature anjustment range: 7 ÷ 28°C

IThe symbol 🏶 indicates the freezing protection position, which corresponds to 7°C

0°C	7°C	12°C	16°C	20°C	24°C	28°C
I		1				
O	*		2	3	4	5

Technical specifications

Performance

Minimum adjustment calibration (anti-freeze position): ts min 7°C (衆) Maximum adjustment calibration (position): ts max 28°C (5) Saving condition (position): 20°C (3) PN 1000 KPa Maximum working pressure: Maximum differential pressure: ∆p 100 KPa qm N 190 Kg/h Nominal capacity "qm N" angle-straight: Maximum working temperature: 110°C 50°C Maximum storage temperature: C 0 25 K Hvsteresis: Authority: a 0,9 Response time: Z 20 min Differential pressure influence: D 0,25 K Water temperature influence: W 0.7 K Use of the protection cap: 55°≈1K Connection to thermostatic expansion valves: M28x1,5 UNI - EN215 Certification:

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U		1	2	ు	4	

Materials	
Knob and stop ring:	RAL 9010
Body and transmitter:	RAL 9010
Sensor liquid:	Thermosta
Connection ring:	CW617N E ckel-plated
Compensation pin:	CW617N E
Compensation pin spring:	SH steel fo

RAL 9010 ABS White / Bright chrome
RAL 9010 PA6 30% F.V
Thermostatic ethyl-acetate
CW617N Brass - UNI 12164 - Ni- ckel-plated
CW617N Brass - UNI 12164
SH steel for springs - Phosphated



Operations

The thermostat head is made of a series of plastic parts containing a thermostatic component that is sensitive to temperature variations. Operation of the thermostatic component is based on the expansion of the thermostatic liquid contained inside it:

- when the ambient temperature rises, the thermostatic liquid increases in volume, resulting in the lengthening of the component;

- when the ambient temperature drops, the thermostatic liquid decreases in volume, resulting in the shortening of the component.

The variations in length of the thermostatic component are transmitted to the expansion valve obturator by a small steel rod. These movements constantly regulate the fl ow of the heat transfer fl uid to the heating component so that the temperature set on the thermostat control device remains constant over

time. The thermostat control device components are specially made of plastic materials to prevent the valve heat and that irradiated by the heating component from being transmitted to the thermostatic component by contact or induction. This prevents possible malfunctions in the control device

The thermostat control device temperature is regulated by turning the numbered knob and bringing the corresponding symbol to the desired temperature close to the head indicator (see the following paragraph for more details).

- Position 3 on the adjustment scale corresponds to an ambient temperature of 20° C. This is the recommended temperature for ensuring a comfortable environment and reduced heat consumption and costs.

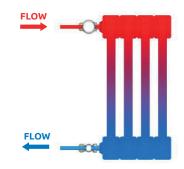
- The asterisk "*" indicates the freezing protection position. When the thermostat control device is set to this position, the valve turns on only if the ambient temperature drops below 6°C.

This setting is recommended when one is absent for long period of time during the winter months, or when one wishes the aerate the premises when outside temperatures are very low.



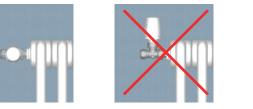


OPEN VALVE



I Direction of thermostat control device

The ICMA thermostat control devices should be installed in the horizontal position. Any other position could compromise their correct functioning.





Positioning of radiators

The thermostat control devices should never be placed inside niches or radiator boxes, behind curtains or exposed to direct sunlight. These conditions could result in incorrect detection of the actual ambient temperature and compromise the proper functioning of the device.









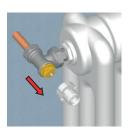
Thermostat control device installation and regulation Conversion of manual valve to thermostatic valves



Remove the protective cover from the knob using a small screwdriver.



Turn the knob in the counter clockwise direction to remove it com-pletely from the valve.

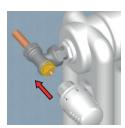


Unfasten the white adapter from the valve body by simultaneously pulling and bending it

Installation of thermostat control device



To facilitate installation of the thermostat control device, turn the knob counter clockwise and bring it to thenumber 5.

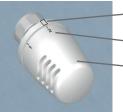


Install the thermostat control device on the valve body keeping the indicator turned upward so that it is clearly visible



Screw the thermostat control device ring on the valve body blocking it. Turn the knob a few times to adjust the components.

Temperature adjustment



INDICATOR ADJUSTMENT SCALE KNOB The knob indicates the numbers from 0 to 5, which correspond to specifi c temperatures (see the adjustment scale shown at side).

Set the desired temperature simply by turning the knob to the corresponding number close to the indicator.

0°C	7°C	12°C	16°C	20°C	24°C	28°C
Å						
	*	1	2	3	4	5

Blocking of temperature



Turn the thermostat control device knob to one of the setting num-bers from 0 to 5 shown on the knob. Setting ex-ample on the n°2.



num-bering is also indicated on the lower part of the device. Identify the hole before and the hole after the number set.

The same



Insert the forked pin inside these two holes and push until completely inserted. The knob is now blocked at the desired setting.

Limitation of temperature



In order to limit the temperature, simply identify the two holes located right after the number set.



Insert the forked pin inside these two holes and push until completely inserted. The knob can now be move from 0 to the number set.

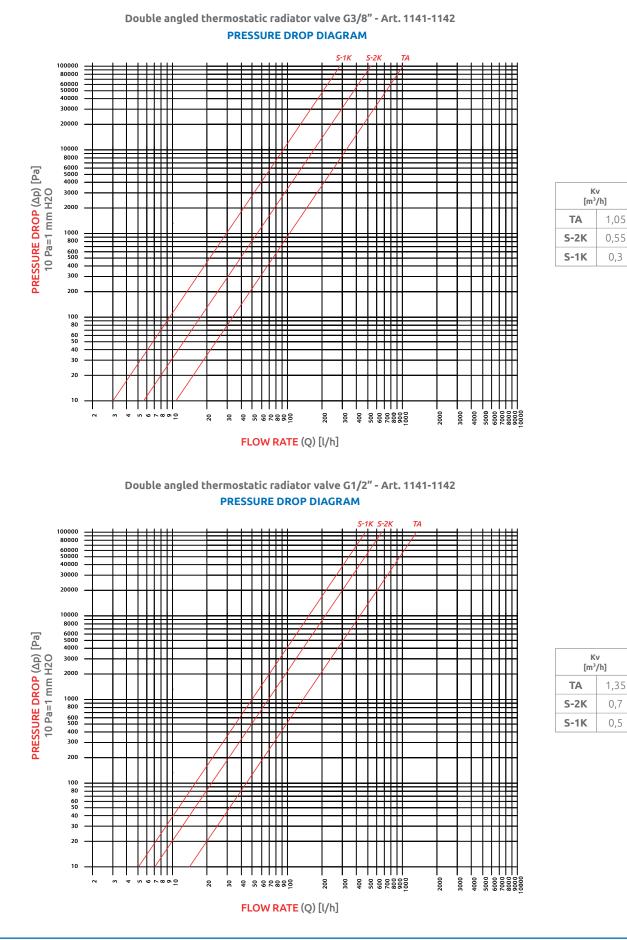


The forked pin is sold separately from the control device.

FORKED PIN: 111100AC06



Hydraulical characteristics



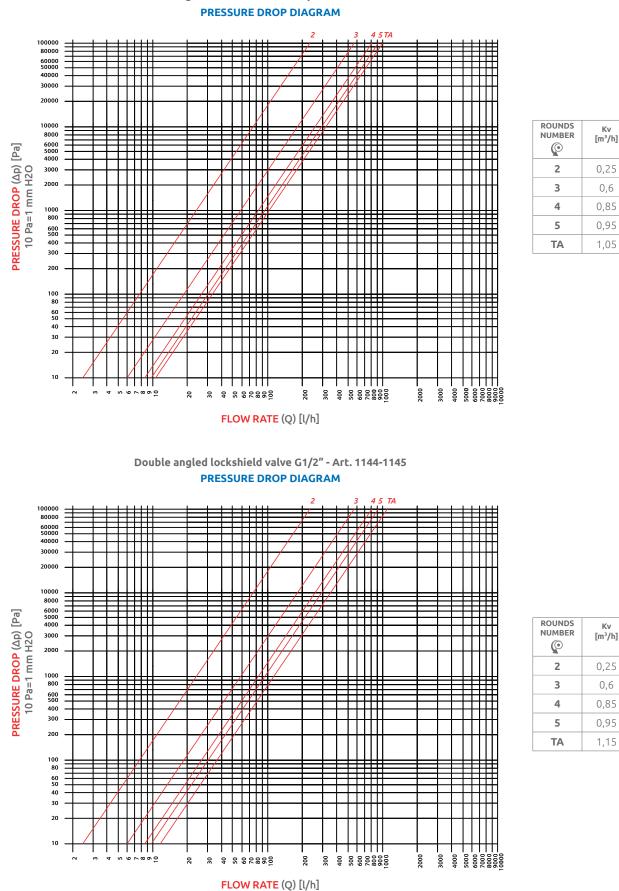
Icma SpA - Via Garavaglia, 4 20012 Cuggiono (MI) ITALIA



0,6

Κv

0,6



Double angled lockshield valve G3/8" - Art. 1144-1145