

## FUNCTION

The burn-proof thermostatic mixers, series S100-S101-S102-S103, are utilized in domestic hot water heating systems and function in continuous operation. Their purpose is to maintain a constant temperature in the mixed water conveyed to users regardless of any variations in the pressure or temperature values of the hot and cold water at the mixer inlet, or in the flow meter.

They are also equipped with a burn-proof safety system: this allows the flow of hot water to be shut off automatically as soon as cold water is missing at the mixer inlet.

Article S102 is also equipped with two non-return valves placed at the hot and cold water inlets; their function is to prevent any undesired fluid returns to the system.



Art. S100

Art. S102 (with non-return valves)



Art. S101

Art. S103

## PRODUCTS

Article	Size	Connections
93S100AD05	G ½" M	With pipe union
93S100AE05	G ¾" M	With pipe union
93S100AF05	G 1" M	With pipe union
93S101AD05	G ½" F	Female
93S101AE05	G ¾" F	Female
93S101AF05	G 1" F	Female

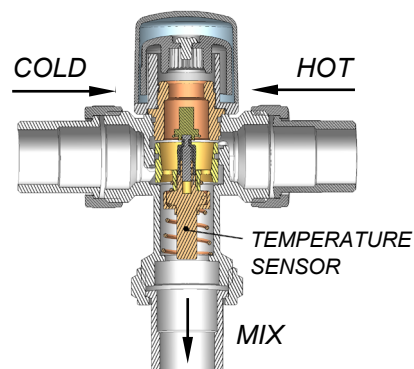
Article	Size	Connections
93S102AE05	G ¾" M	Pipe union + Non-return valve
93S103AD05	G ¾" M	Male
93S103AE05	G 1" M	Male
93S103AF05	G 1 ¼" M	Male

## OPERATING PRINCIPLE

Mixer operation is based on the temperature sensor contained inside the mixer, in the mixed water outflow area.

Variations in the expansion of the thermostatic component cause the plunger contained inside the mixer body to slide. This generates correct mixing of the cold and hot water at the water distribution system inlet.

In this way, the mixer automatically maintains the temperature value set, even when there are variations in pressure caused by the drawing of hot and cold water by the various users, or when there are variations in the temperature of either the cold or hot water at the inlet.

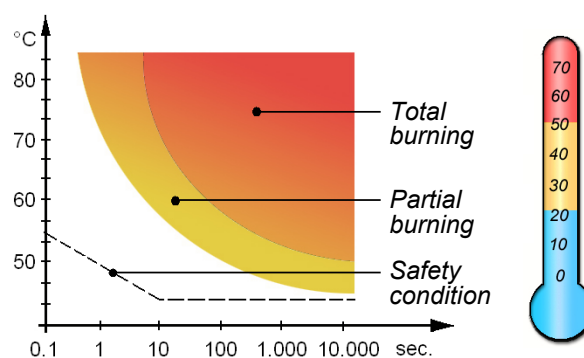


## BURN-PROOF DEVICE

In domestic hot water heating systems with accumulator, water must be kept at a minimum temperature of 60°C in order to totally prevent the growth of the bacteria that causes a very dangerous infection called Legionnaire's disease.

Water cannot be used directly at this temperature because it can cause burns. The installation of a thermostatic mixer is recommended to ensure that water is safe to use. The mixer keeps the preset value constant when there are variations in temperature and pressure at the inlet.

The graph at the side of text indicates the degree of burning that can be caused depending on water temperature and heat exposure time. The mixer solves this problem by interrupting the flow of hot water when the flow of cold water is missing at the inlet.



## TECHNICAL CHARACTERISTICS

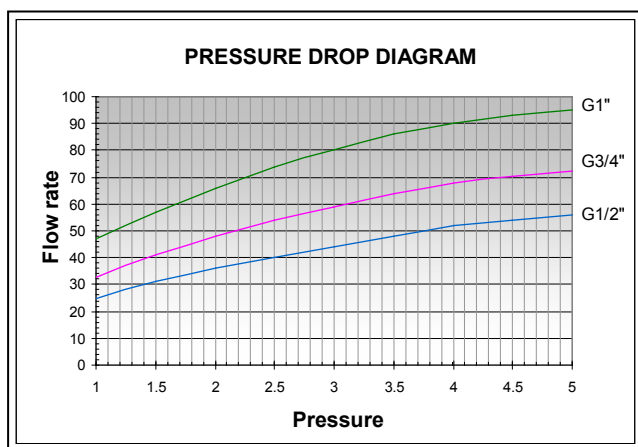
Body: CW617 N Brass - UNI EN 12165  
Large screw: CW614 N Brass - UNI EN 12164  
Springs: STAINLESS Steel  
Lock nut: Grivory  
Hand wheel: Grivory  
Cap: Transparent ABS  
O-Ring: PEROXY EPDM (high resistance)

### NON-RETURN VALVE

Body: CW614N Brass - UNI EN12164  
O-Ring: PEROXY EPDM (high resistance)  
Spring: STAINLESS Steel

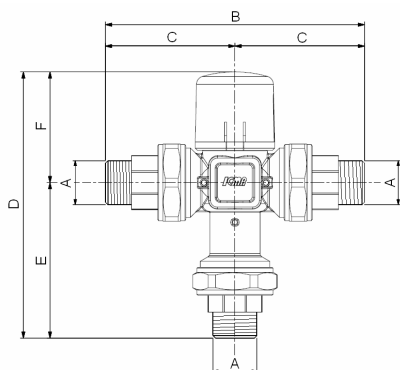
Fluid used: Water  
Max percentage of glycol: 50%  
Temperature range: 30 to 60°C  
Factory calibration: 38 ±2°C  
Max operating pressure (static): 10 bar  
Max operating pressure (velocity): 5 bar  
Max temperature at inlet: 100°C  
Max ratio between C/F or F/C pressures: 2:1

## HYDRAULIC CHARACTERISTICS



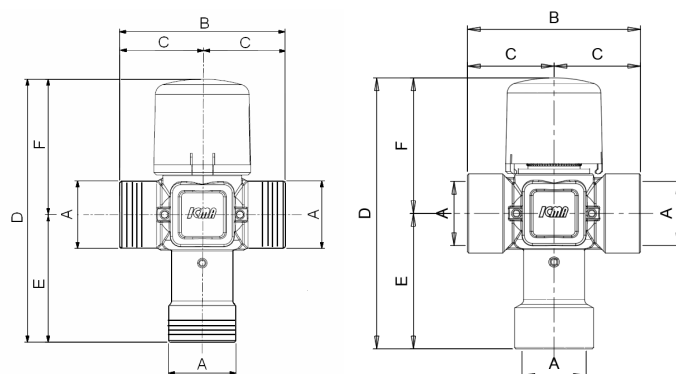
Kv / m³h	
G 1/2"	3.8
G 3/4"	4.6
G 1"	6.8

## DIMENSIONS



Code	A	B	C	D	E	F
93S100AD05	1/2" M	124	62	133	80	53
93S100AE05	3/4" M	124	62	133	80	53
93S100AF05	1" M	140	70	152	87	65

93S102AE05	3/4" M	124	62	133	80	53
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Code	A	B	C	D	E	F
93S101AD05	1/2" F	65	32.5	103	50	53
93S101AE05	3/4" F	68	34	106	53	53
93S101AF05	1" F	84	42	123	61	62

93S103AD05	3/4" M	65	32.5	103	50	53
93S103AE05	1" M	60	30	100	47	53
93S103AF05	1 1/4" M	76	38	119	55	64

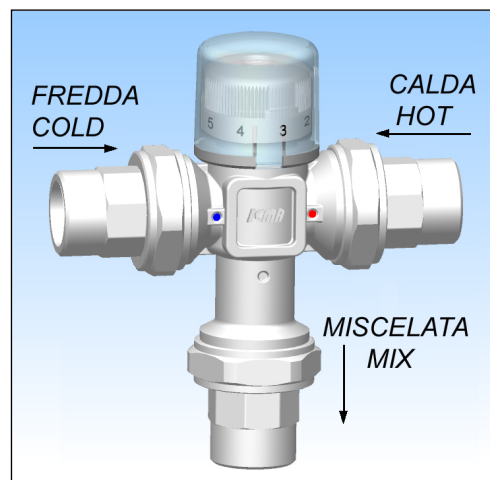
## INSTALLATION

Make sure that pipes are free of impurities before activating the mixer to avoid equipment malfunction.

Filters should be installed at the inlet of the water distribution system.

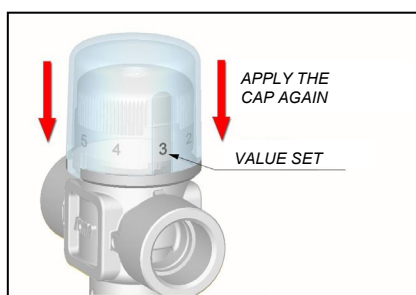
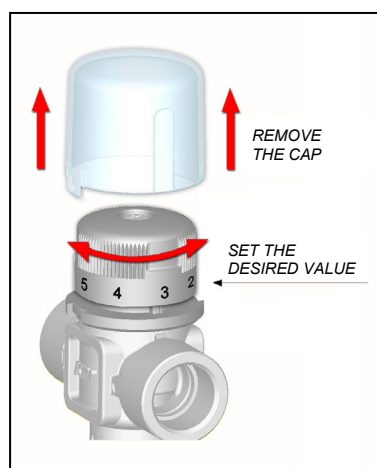
The following indications are provided on the mixer body:

- hot water inlet indicated in red
- cold water inlet indicated in blue
- mixed water outflow



## TEMPERATURE ADJUSTMENT

The temperature is set by turning the knob with graduated scale located on the mixer.



Reference conditions:

Hot T: 68°C

Cold T: 13°C

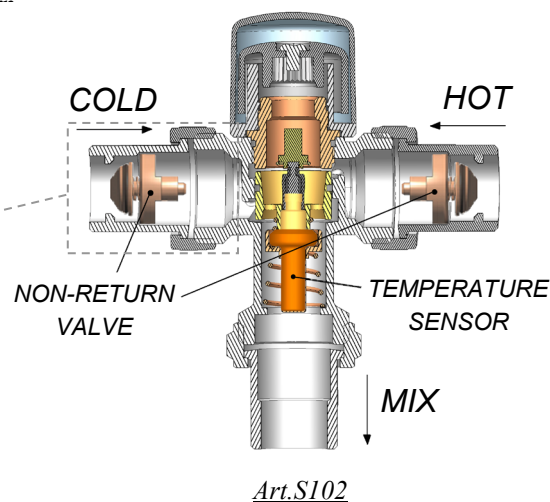
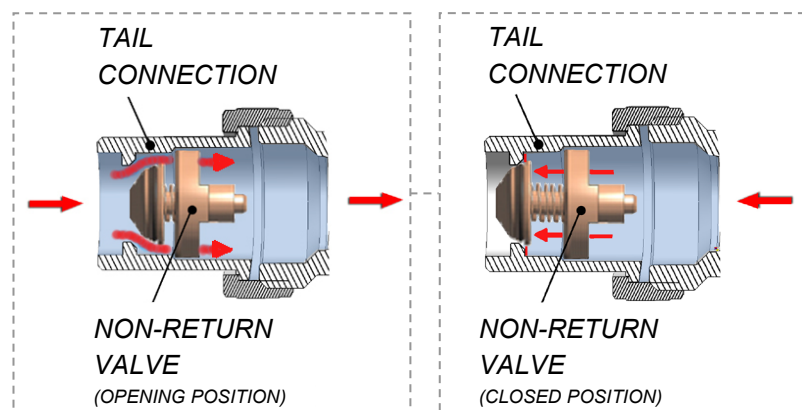
Inlet pressure: 3+3 balanced Bar

### ADJUSTMENT RANGE

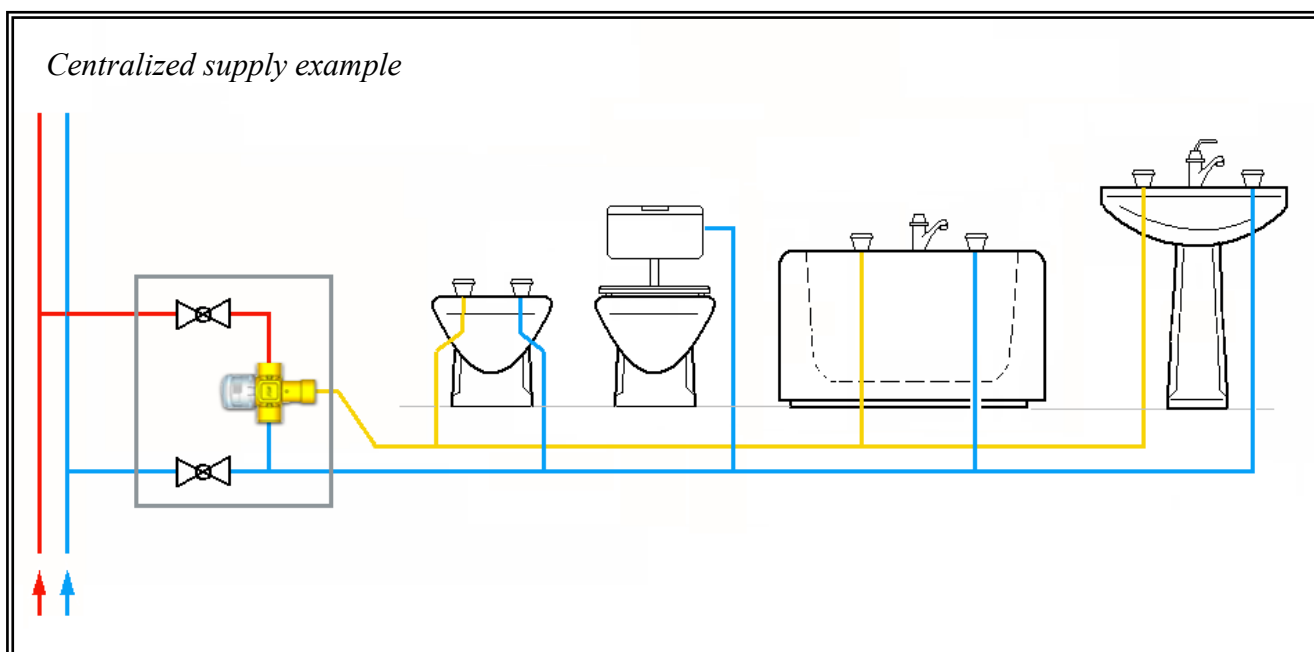
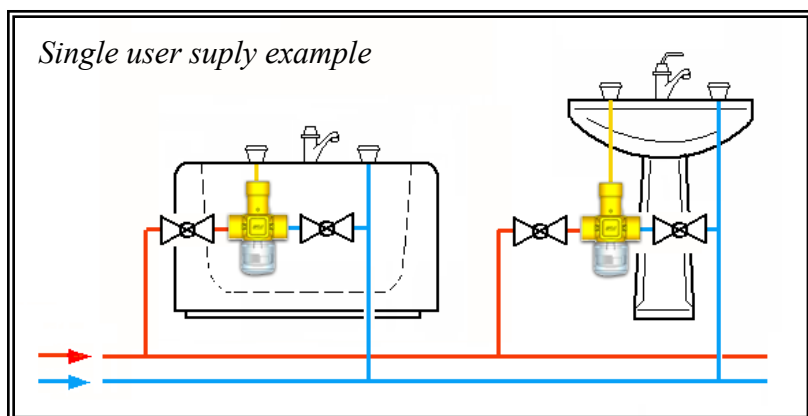
Setting	1	2	3	4	5	6
°C	30	35	40	45	50	60

## NON-RETURN VALVES

Non-return valves should be installed on systems equipped with mixers in order to avoid undesired fluid returns. Item S102 is fitted on a non-return valve, one at the hot water inlet and another at the cold water inlet.



## APPLICATION DIAGRAMS



## SAFETY

To keep internal components in good condition, avoid using detergents that contain solvents when cleaning the equipment. Carefully read and observe the assembly and commissioning instructions before actuating the equipment in order to avoid accidents and breakdowns in the system caused by improper use of the product. You are reminded that warranty rights will be lost should any unauthorized changes be made in the equipment or should tampering occur during its assembly and construction. Make sure that all safety precautions are followed. Be sure to call on qualified personnel for assistance when there is doubt with regard to use of the equipment and to making changes in parameters, or functions.